

1/4

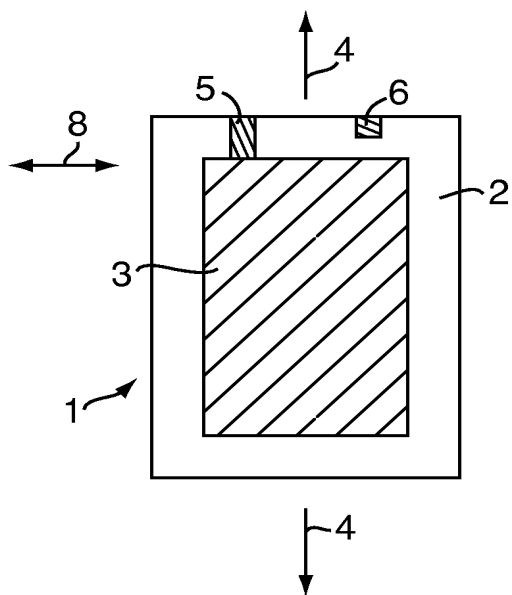


FIG. 1

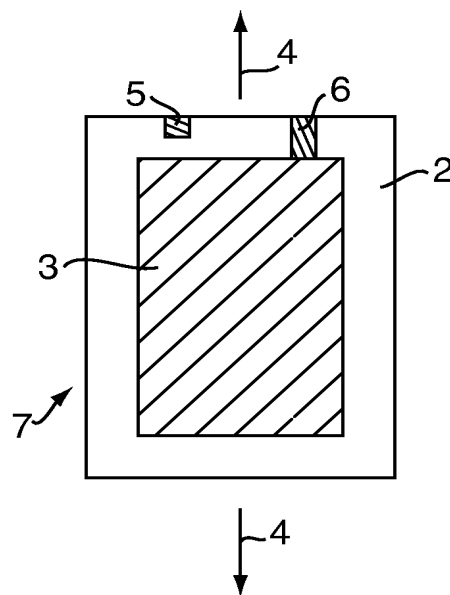


FIG. 2

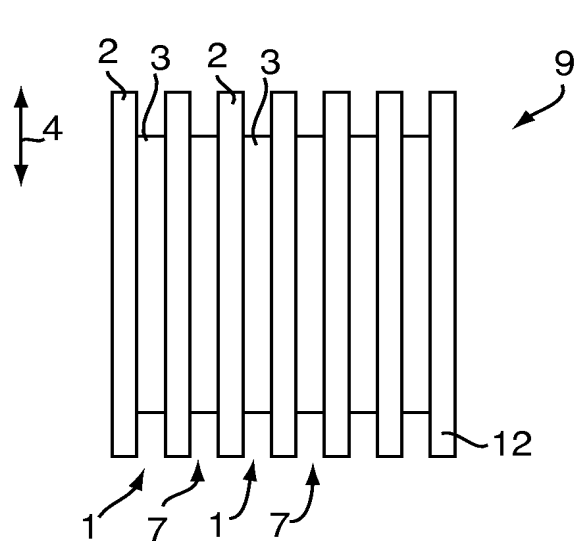


FIG. 3

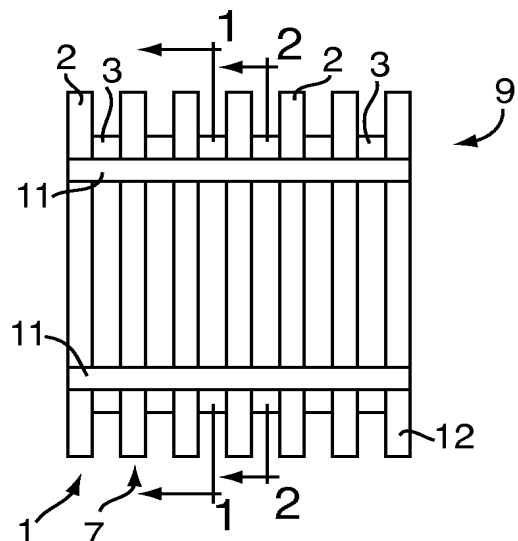


FIG. 4

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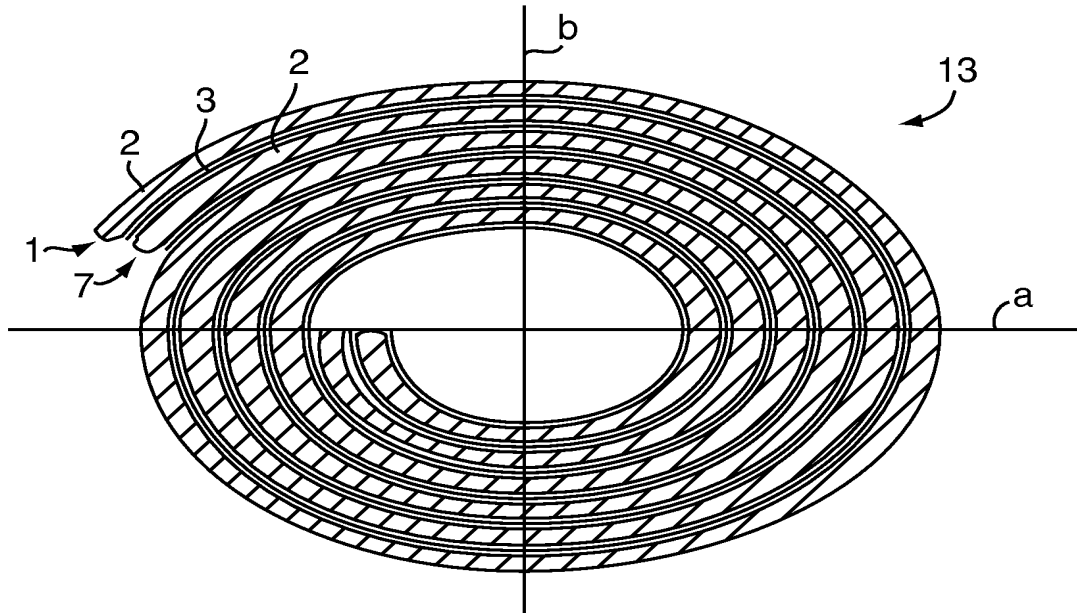


FIG. 5

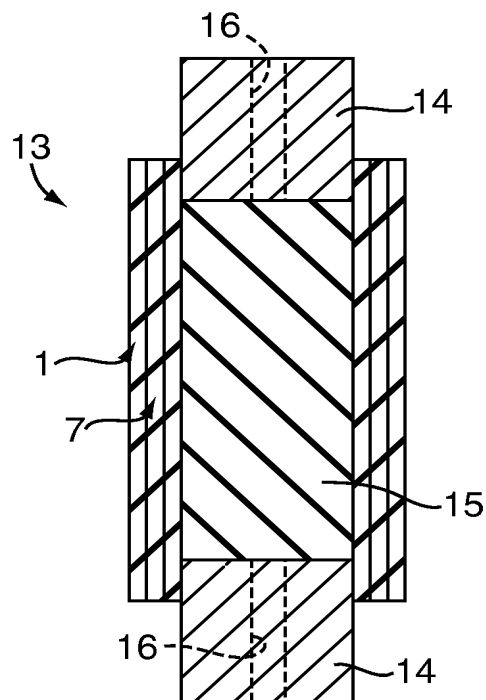
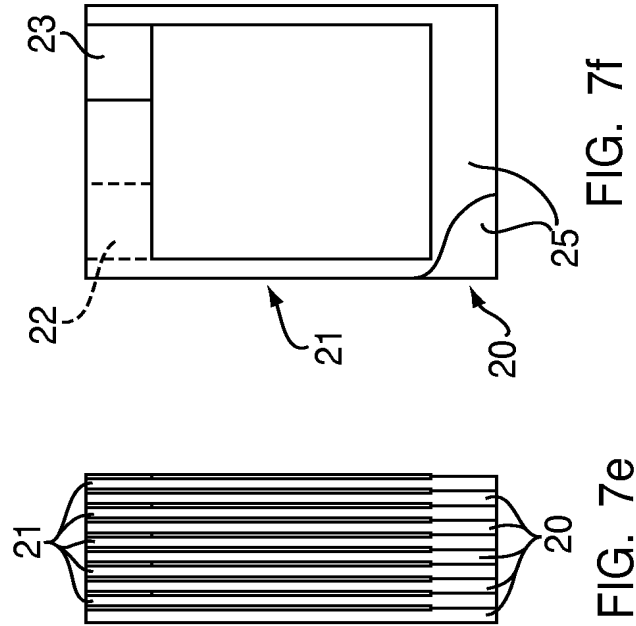
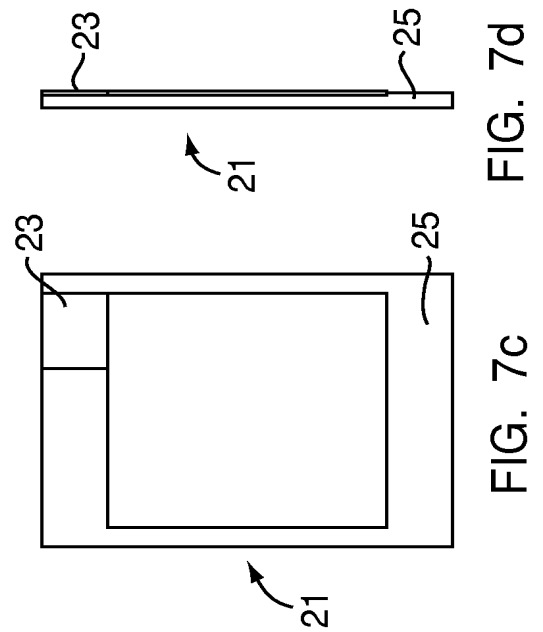
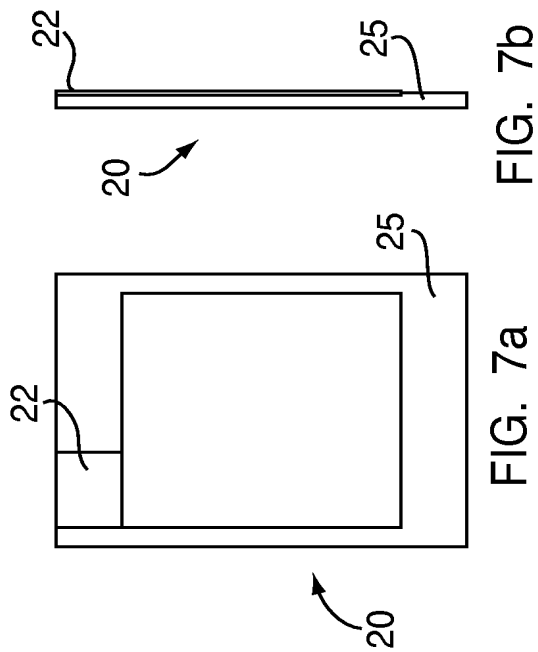
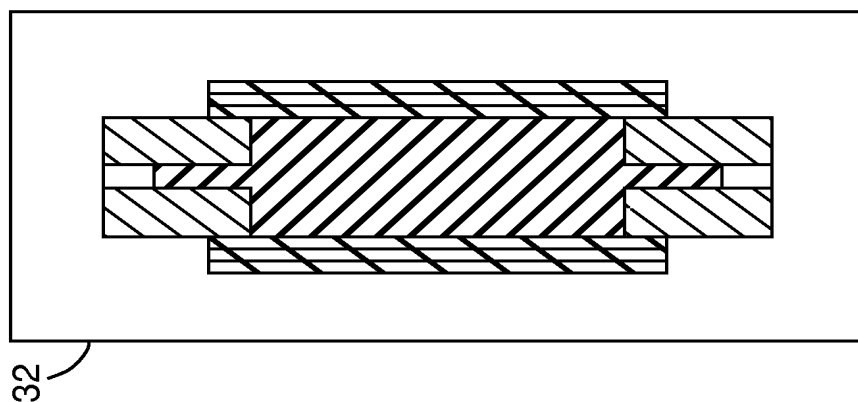
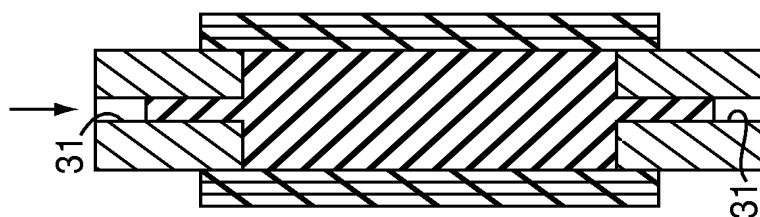


FIG. 6

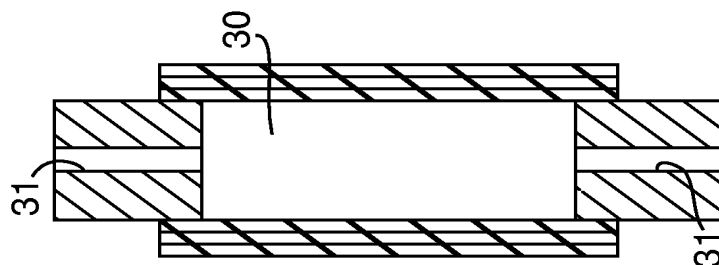




Cure Inside  
Oven  
FIG. 8d



Fill in with  
Elastomer  
Solution  
FIG. 8c



Stretch  
FIG. 8b

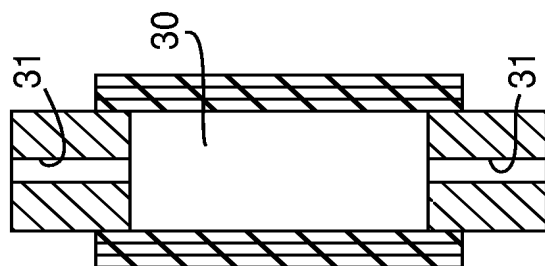


FIG. 8a